



The Chemical Company

MasterRheobuild® 1000

(Formerly known as RHEOBUILD® 1000)

Naphthalene Sulphonate Based High Range Water Reducing I Superplasticizer Admixture

Description of Product

MasterRheobuild® 1000 is a naphthalene sulphonate based high range water reducing/ superplasticizer admixture that improves the early and final strengths of concrete by giving Rheoplastic property.

Consistent With the Ministry of Public Works Pos. No: 04.613I1-A3 TS EN 934-2 Table 3.1, 3.2 and 7: High Range Water Reducing I Superplasticizer Hardening Accelerator Admixture ASTM C 494 Type F: High Range Water Reducing I Superplasticizer Admixture Standards

Fields of Application

- In the production of pumpable and non-pumpable readymix concrete.
- In the production of wet shotcrete
- In the production of precast and prefabricated concrete.
- In the places where early demoulding is needed
- In the production of prestressed concrete with

low water/cement ratio.

- In the production of Rheoplastic* concrete that can easily set to densely reinforced concrete elements.

Features and Benefits

- Decreases the amount of water at least 12% by weight compared to concrete without admixture.
- Enables lower water/cement ratio or high workability in the same water/cement ratio and easy pumpability compared to concrete without admixture.
- Increases early and final strengths compared to concrete without admixture.
- Improves concrete's compressive and flexural strengths compared to concrete without admixture.
- Reduces demoulding time compared to concrete without admixture.
- Improves concrete's wear resistance by reducing segregation and bleeding.
- Improves concrete's strength to Freeze-Thaw cycle.

Technical Data

Structure of the Material	Naphthalene Sulphonate Based
Color	Brown
Density	1,184-1,244 kg/liter
Chloride Content% (EN 480-10)	<0.1
Alkaline Content % (EN 480-12)	<5

Obtained in +20°C, 50% relative humidity conditions.



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- Improves concrete's other mechanical properties like impermeability, durability, contraction, and creeping.
- Enables setting with lesser vibration even in densely reinforced concrete structures.
- **MasterRheobuild® 1000** does not contain chlorine.

Working Mechanism of Admixture

Admixtures generally go into reaction only with the binder. When the admixture is added to the concrete, it is absorbed by the particles of the binder. The particles of the binder push each other by electrostatic force. Thus, the desired workability is obtained by less amount of water. Proportional with the decrease of mixture's water amount, mechanic strength increases.

Application Procedure

Binder (cement-micro silica-fly ash) and aggregate must be mixed until a homogenous mixture is obtained. After adding 50%-70% of the water to be added to the mixture, **MasterRheobuild® 1000** must be added to the mixture along with the remaining water. **MasterRheobuild® 1000** must be mixed for 60 sec. or for the duration determined in laboratory experiments in the mixture for a homogenous diffusion.

Dosage

MasterRheobuild® 1000 is suggested to be used as 1.0-2.0 kg for 100 kg binder (cement-micro silica-fly ash). The dosage to be used must be determined beforehand by laboratory experiments according to concrete class and properties. BASF Master Builders Solutions San. A.ş. Technical Service must be consulted for detailed information.

Compatibility

MasterRheobui® 1000 can be used with the following materials:

1. Can be used with all cement types.
2. Can be used with micro silica, fly ash and slag where high binding material like Smart Dynamic self-compacting concrete is needed to be used.
3. Can be used with air entraining **MasterAir® 200** (environment condition XF1-XF4 according to TS EN 206-1) to increase Freeze-Thaw resistance.
4. Used with **MasterRock® MS 610** micro silica Environment condition XA1-XA3 according to TS EN 206-1) to improve the performance of concrete and its strength in aggressive environments.
5. Used with **MasterRock® TCC 735** and **MasterCast® 125** to prevent shrinkage by preventing rapid losing of the water in concrete mixture.
6. Used against fissures from plastic shrinkage with synthetic fibers **MasterRoc® FIB. SP 530/540/550/650** and steel fibers.
7. In environments with high temperature and high air flow, must be used with a suitable cure material like **MasterKure® 101**, **MasterKure® 107**, **MasterKure® 176** or **MasterKure® 181** to prevent the water of the mixture inside the concrete from evaporating.

Watch Points

- Concrete design and admixture dosage must be determined by prior laboratory trials according to concrete class and properties.
- The determined binder (cement-micro silica-fly ash), at the end of laboratory trials, fine and rough aggregate must be mixed until a homogenous and dry mixture is obtained. If admixture is added to the dry mixture before



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adding mixture water, then it will be adsorbed by the mixture and uniform distribution will not be obtained. Even if all the mixture water is added on top of this, aimed concrete class and properties cannot be obtained. Since the mixture will need extra water, the water amount in design values will be exceeded and the concrete's mechanical properties will be below the aimed value. For this reason, concrete admixtures must not be added directly to the dry mixture.

- The admixture amount in the mixture is calculated by multiplying the sum of cement and secondary binders (such as micro silica-fly ash-slag) in the mixture by admixture dosage ratio.
- If higher doses are used than the suggested dosage, then setting time of the mixture can increase. In such cases, reinforced concrete has to be cured by keeping it humid during demoulding.

Packaging

30 kg drum.
250 kg barrel.
1200 kg tank.
Bulk

Storage

Must be stored in original packing, in +5°C environment. If the material freezes because of storing in undesirable environments, it must be thawed by keeping it in room temperature without direct heating, and mixed by mechanical methods until it becomes homogenous. Pressured air must not be used when mixing.

Shelf Life

12 months after the production date under appropriate storing conditions. Opened packages

can be used throughout the shelf life if the package cover is well closed.

Health and Safety Precautions

Work cloth, protective gloves, goggles and masks concordant with Work and Worker Health rules must be used during the application. Avoid contact to skin and eyes during storing and application. If such a contact occurs, it must be washed by soap and plenty of water. Consult a physician urgently if swallowed. Food and drink must be kept outside the application areas. Must be stored away from children. Please look at the Material Safety Data Sheet for detailed information.

The information given here is true, represents our best knowledge and is based not only on laboratory work but also on field experience. However, because of numerous factors affecting results, we offer this information without guarantee and no patent liability is assumed. For additional information or questions, please contact your local representative.

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