



The Chemical Company

# MasterProtect® 180 (Formerly known as MASTERSEAL® 180)

## Epoxy Based Two Components Protective Coating

### Description of Product

**MasterProtect® 180**, is an epoxy based two components coating material developed especially to protect concrete and steel.

### Complies with EN 1504-2

### Fields of Application

- Interior and exterior areas for vertical and horizontal applications.
- Metal or concrete tanks.
- Walls; as gas and vapor barrier coating resistant to chemical materials.
- Oil and fuel tanks.
- Power stations, sugar factories, hangars, and liquid storage areas in drinking water depots.
- Petroleum refineries and paper factories\*.
- Beer, wine and raisin industry\*.
- Soft drink and fruit juice industry\*.

- Milk, cheese, and yogurt industry\*.
  - Tomato paste and canned food industry\*.
    - *Meat and fish industry\**.
    - *Medicine, paint, paper, battery and fertilizer industry\**.
    - *Printing houses, kitchens and laundries of hotels\**
    - *Laboratories of hospitals, mess halls, wet volumes, and hygienic environments\**.
- \*Used only walls.*

### Features and Benefits

- Glossy surface.
- Forms a surface structure that prevents formation of microbes.
- Easy to clean and create hygienic environments.
- High mechanic strength.
- Has elasticity to absorb movements on metal surfaces.
- Has higher chemical strength compared to

### Technical Data

Product Chemistry <b>MasterProtect® 180</b> Comp. A <b>MasterProtect® 180</b> Comp. B	Epoxy Resin Epoxy Hardener	
Color	RAL colors	LX
Consistency	Brush	
Density	1.05 kg/litre	
Pot Life	45 minutes	
First Curing (+35°C)	12 hours	
Final Curing (+35°C)	7 days	
Dry Film Thickness	125 – 250 Microns (in each layer)	
Adhesion Strength (EN 1542)		
to concrete (7 days)	> 2.5 N/mm <sup>2</sup>	
to steel (7 days)	> 2.5 N/mm <sup>2</sup>	

Typical values are obtained from the test results of 4x4x16 mortar prism in 23°C and 50% relative humidity conditions. High temperatures shortens the curing and working time, lower temperatures extends the durationshortens the curing and working time, lower temperatures extends the durations





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standard epoxy coatings.

- Easy to apply by brush, roll or spraying method.
- Water impermeable.
- Does not contain solvents.
- Can be safely used in drinking water tanks (has a test report).

*\*Certified by Hacettepe University Turkish Doping Control Center and Chemical Analysis Laboratory, and consistent with BS 6920 Standard Analysis Report.*

## Application Procedure

### Preparation of Substrate

Application surface (concrete or metal) must be strong and as smooth as possible. Most importantly, all the surface that **MasterProtect® 180** will be applied has to be prepared as clean and strong.

### Concrete

Cement based surfaces of the structures contacting with water have to be strong, dry, bearing, dustless, clean, and also in balance. Surface must be cleaned off all kinds of oil, grease, rust, and paraffin traces that can weaken adherence and no loose particles must be present. Iron and wooden wedges on the surface have to be removed, and active water leakages and spaces must be filled by **MasterSeal® 591**, if present. Corners and sides must be beveled with minimum 4 cm radius bevels. In humid surfaces, epoxy based special repair mortar **MasterEmaco® N 900** must be used for quick preparation of substrate.

### Steel

Steel surfaces have to be cleaned off all kinds of oil, grease, and rust traces that can weaken

adherence and suitable surface has to be obtained by sand blasting. When it is not possible to make sand blasting, cleaning must be made by air scraper gun or dish wire brush. When the surface is greasy and oily, oil rippers are used. Right after the cleaning, **MasterProtect® 180** must be applied. Corrosion of surface has to be prevented.

### Mixing

**MasterProtect® 180** has two components in pails, produced according to right mixing ratio. Material temperature should be between 15 - 25°C before mixing. Component B should be added into the Component A without any remaining material in the pail. It should be mixed with using a proper mixer (~300rpm) for polymer mixing. Mix the components at least 3-5 minutes to have a homogenous mixture. After waiting for 3-5 minutes, the mixture is mixed again for approximately 30 seconds, and becomes ready to use.

### Mixing Ratio

MasterProtect® 180	Comp. A	Comp. B
Quantity	4.36 kg	0.64kg
Mixed Density	~ 1.50 kg/litre	

### Application Method

**MasterProtect® 180** can be applied by roller or spray machine. **MasterProtect® 180** must be applied in two layers. The best application is to apply the second layer when the first one is not completely cured. If the period between layers is over 24 hours, then surface must be roughened.

### Top coating

If there is a need for re - coating due to damages



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or other reasons, the surface to be applied must be roughened by wire brush or emery paper to obtain necessary mechanic holding. The damaged coating must be cleaned off completely and new application must be made like it is the first time.

## Coverage

**MasterProtect® 180** is suggested to be applied in two layers. The coverage is approximately 0.20-0.40 kg/m<sup>2</sup> for each layer. Dry film thickness of around 125 to 250 microns is enough for **MasterProtect® 180**.

## Watch Points

- Wait for the appropriate ambient and substrate temperature if it is less than 5°C or more than 30°C. Also application should not be made in very hot, rainy or windy weathers.
- In cold weather applications, packages have to be conditioned in +20°C - +25°C to maximize the material's workability.
- Working and reaction time of epoxy resin based systems are affected by environment and ground temperature, and relative humidity in the air. Low temperatures slow down the chemical reaction, and increase working period, coating time, and work time. Also coverage decreases because viscosity increases. High temperatures accelerate the chemical reaction and times stated above are reduced depending on this. For the material to complete its curing, environment and ground temperatures must not fall down below the minimum allowed value.
- In exterior surface applications, the surface must be protected from sun, wind, frost or rain during the first 24 hours.
- In water tanks, where movement is expected **MasterTile® WP 666** or **MasterSeal® 525** is

suggested to be used before **MasterProtect® 180**.

- Limited UV resistance.
- Please consult Technical Service when spraying applications are preferred.

## Cleaning of Tools

After the application all tools should be cleaned with water. **MasterProtect® 180** can be cleaned with only mechanical abrasion after hardening.

## Packaging

5 kg set  
Component A: 4.36 kg tin.  
Component B: 0.64 kg tin.

## Storage

Must be stored in unopened original packing, and in cool and dry environment protected from freezing. In short-term storing, maximum 3 palletes can be stowed on top of each other and delivery has to be according to first in first out system. In long-term storing, the palletes must not be stowed on top of each other.

## Shelf Life

12 months after the production date under appropriate storing conditions. Opened packages have to be stored by tightly sealing the cover and must be used in one week.

## Health and Safety Precautions

It is dangerous to get close to the store areas with fire. The store must be well ventilated. Work clothes, protective gloves, glasses and mask defined in Labour Laws must be used during the application. Avoid from material to



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contact with skin and eyes. In case of contacting wash your skin with water and go to doctor immediately.

Don't bring any food and drink to the application area. Store the material away from the children. For further information Material Safety Data Sheets should be read.

### Chemical Resistance Table

Formaldehyde	40% solution	+
Sulfuric Acid	50% solution	+
Hydrochloric Acid	50% solution	+
Lactic Acid	50% solution	+
Nitric Acid	100% solution	+
Sodium Hydroxide	50% solution	+
Fuel Oil		(+)
Wine		+
Sea Water		+
Hard Waters		+
Plane Fuels (skydrol)		(+)
Vegetable Oils		(+)
Signs: + Resistant, (+) Limited Resistant, (-) Not Resistant		

The information given here is true, represents our best knowledge and is based not only on laboratory work but also on field experience. However, because of numerous factors affecting results, we offer this information without guarantee and no patent liability is assumed. For additional information or questions, please contact your local representative.

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